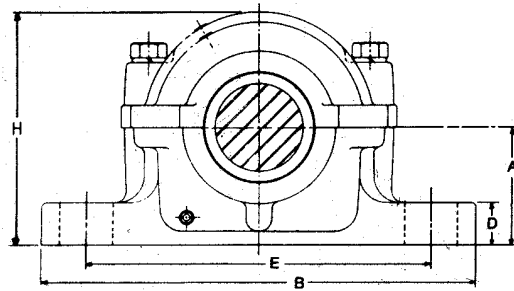
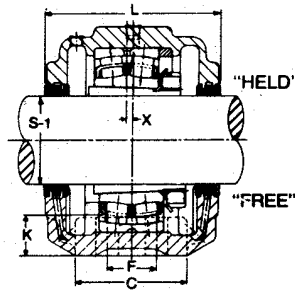


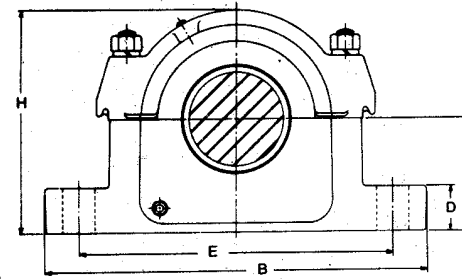
**Bearing Housing of series SAF 500 – for Bearings with Adapter Sleeves**



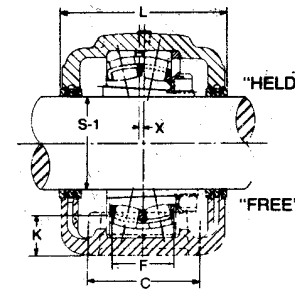
**22609-22613 INCLUSIVE  
TWO-BOLT CAP DESIGN**



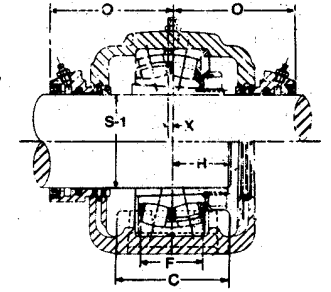
**NOTE : "Held" bearing is offset 3/16" in relation to housing centreline.**



**22615-22638 INCLUSIVE  
FOUR-BOLT CAP DESIGN**



**NOTE : "Held" bearing is offset 3/16" in relation to housing centreline.**

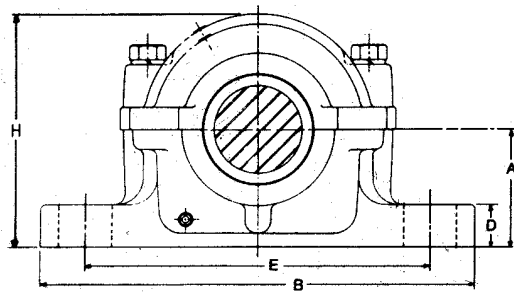


**TACONITE SEAL OPTION**

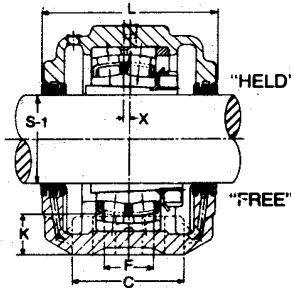
Shaft (1) Dia. S-1	Complete Pillow Block Housing Designation	Pillow Block Housing Designation	Bearing (2) Designation	Bearing Basic Load Rating C	Adapter Assembly Designation	Triple Seal Ring Designation	Stab. (3) Ring Designation	E		F	H	K	L	X	Bolts (No. Req'd.)	Mass (7)	R	End Plug Desig.	O	Taconite (6) Seal Desig. nation				
								Max.	Min.															
mm				N lbs.		(2 Req'd.)	(1 Req'd.)	mm	mm	mm	mm	mm	mm	mm	inches	kg lb	mm	mm	mm					
36.51	SAF 22509	SAF 509	22209 K	67 000 15 000	SNW 9	LER 17	SR 9-9	57.2	209.6	60.3	20.6	177.8	158.8	—	111.1	24.6	92.1	2.90	(2)-1/2	4.75 10.5	27.8	EPR 3	77.0	TER 17
42.86	SAF 22510	SAF 510	22210 K	69 500 15 600	SNW 10	LER 20	SR 10-0	63.5	209.6	60.3	23.8	177.8	165.1	—	120.6	27.8	92.1	3.38	(2)-1/2	5.20 11.5	29.4	EPR 4	82.6	TER 20
49.21	SAF 22511	SAF 511	22211 K	86 500 19 300	SNW 11	LER 24	SR 11-0	69.8	244.5	69.8	23.8	200.0	187.3	—	133.4	30.2	98.4	2.90	(2)-5/8	6.10 13.5	30.6	EPR 5	85.7	TER 24
55.56	SAF 22513(5)	SAF 513	22213 K	125 000 28 000	SNW 13	LER 29	SR 13-0	76.2	279.4	79.4	25.4	241.3	206.4	50.8	150.8	27.8	114.3	3.99	(2)-5/8, (4)-1/2	9.50 21.0	35.3	EPR 6	92.1	TER 29
61.91	SAF 22515(5)	SAF 515	22215 K	132 000 30 000	SNW 15	LER 37	SR 15-0	82.6	285.8	79.4	28.6	244.5	219.1	47.6	161.9	28.6	120.6	3.00	(2)-5/8, (4)-1/2	11.0 24.0	36.5	EPR 7	96.8	TER 37
68.26	SAF 22516(5)	SAF 516	22216 K	153 000 34 000	SNW 16	LER 44	SR 16-13	88.9	330.2	88.9	30.2	279.4	244.5	54.0	174.6	31.8	123.8	4.75	(2)-3/4, (4)-5/8	14.5 32.0	37.3	EPR 8	99.2	TER 44
74.61	SAF 22517(5)	SAF 517	22217 K	176 000 39 000	SNW 17	LER 53	SR 17-14	95.2	330.2	88.9	31.8	279.4	250.8	54.0	185.7	34.9	127.0	4.75	(2)-3/4, (4)-5/8	16.0 35.0	39.7	EPR 9	99.2	TER 53
80.96	SAF 22518(5)	SAF 518	22218 K	212 000 47 500	SNW 18	LER 188	SR 18-15	101.6	349.2	98.4	41.3	295.3	263.5	54.0	196.8	38.1	146.0	4.75	(2)-3/4, (4)-5/8	20.0 44.0	44.4	EPR 11	101.6	TER 188
87.31	SAF 22520(5)	SAF 520	22220 K	270 000 61 000	SNW 20	LER 102	SR 20-17	114.3	387.4	111.1	44.4	333.4	295.3	60.3	222.2	42.1	155.6	4.75	(2)-7/8, (4)-3/4	33.5 74.0	48.8	EPR 12	111.1	TER 102

100.01	SAF 22522	SAF 522	22222 K	355 000 80 000	SNW 22	LER 109	SR 22-19	125.4	419.1	120.6	50.8	368.3	320.7	69.8	244.5	45.2	165.1	4.75	(4) <sup>-3/4</sup>	44.0 97.0	54.0	EPR 13	115.9	TER 109
106.36	SAF 22524	SAF 524	22224 K	405 000 91 500	SNW 24	LER 113	SR 24-20	133.4	419.1	120.6	54.0	368.3	336.3	69.8	260.4	46.8	187.3	4.75	(4) <sup>-3/4</sup>	54.5 120	57.9	EPR 14	127.0	TER 113
112.71	SAF 22526	SAF 526	22226 K	475 000 106 000	SNW 26	LER 117	SR 26-0	152.4	466.7	130.2	60.3	406.4	371.5	82.6	292.1	59.5	203.2	4.75	(4) <sup>-7/8</sup>	72.5 160	62.7	EPR 15	133.4	TER 117
125.41	SAF 22528	SAF 528	22228 K	530 000 118 000	SNW 28	LER 122	SR 28-0	152.4	511.2	149.2	60.3	435.0	406.4	85.7	298.4	51.6	193.7	4.75	(4)-1	79.5 175	62.3	EPR 27	130.2	TER 122
131.76	SAF 22530	SAF 530	22230 K	640 000 143 000	SNW 30	LER 125	SR 30-0	160.3	539.8	158.8	63.5	463.6	431.8	95.2	317.5	50.8	212.7	4.75	(4)-1	100 220	66.2	EPR 16	139.7	TER 125
138.11	SAF 22532	SAF 532	22232 K	750 000 170 000	SNW 32	LER 130	SR 32-0	169.9	558.8	158.8	66.7	489.0	441.3	95.2	338.1	52.4	222.2	4.75	((4)-1	110 245	75.3	EPR 16	144.5	TER 130
150.81	SAF 22534	SAF 534	22234 K	850 000 190 000	SNW 34	LER 140	SR 34-0	179.4	628.6	171.4	69.8	549.3	492.1	108.0	360.4	54.8	244.5	4.75	(4)-1	140 310	79.4	EPR 18	154.0	TER 140
163.51	SAF 22536	SAF 536	22236 K	880 000 196 000	SNW 36	LER 148	SR 36-30	190.5	679.4	181.0	76.2	600.1	530.2	117.5	377.8	60.3	254.0	4.75	(4)-1	155 345	79.8	EPR 19	158.8	TER 148
176.21	SAF 22538	SAF 538	22238 K	960 000 216 000	SNW 38	LER 155	SR 38-32	200.0	711.2	190.5	79.4	619.1	549.3	114.3	398.5	61.9	273.0	4.75	4-1 <sup>1/4</sup>	180 400	83.7	EPR 20	169.9	TER 155
182.56	SAF 22540	SAF 540	22240 K	1100 000 245 000	SNW 40	LER 159	SR 40-34	209.6	749.3	203.2	85.7	635.0	571.5	127.0	419.1	62.7	285.8	4.75	4-1 <sup>1/4</sup>	220 490	88.9	EPR 21	179.4	TER 159
201.61	SAF 22544	SAF 544	22244 K	1320 000 300 000	SNW 44	LER 167	SR 44-38	241.3	831.8	222.2	95.2	708.0	628.6	133.4	473.1	79.4	304.8	4.75	4-1 <sup>1/2</sup>	305 670	92.1	EPR 23	184.2	TER 167

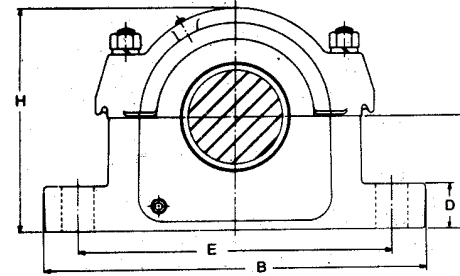
Bearing Housings of Series SAF 600— for Bearings with Adapter Sleeves



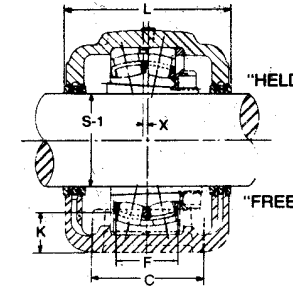
22609-22613 INCLUSIVE  
TWO-BOLT CAP DESIGN



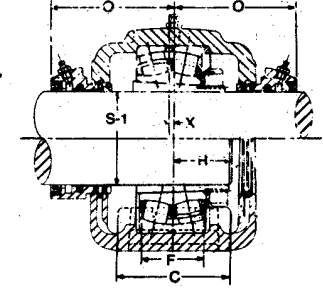
NOTE : "Held" bearing is offset 3/16" in relation to housing centreline.



22615-22638 INCLUSIVE  
FOUR-BOLT CAP DESIGN



NOTE : "Held" bearing is offset 3/16" in relation to housing centreline.



TACONITE SEAL OPTION

Shaft (1) Dia. S-1	Complete Pillow Block Designation	Pillow Block Housing Designation	Bearing (2) Designation	Bearing Basic Load Rating C	Adapter Assembly Designation	Triple Seal Ring Designation	Stab. (3) Ring Designation	E				Static (4) Oil Level		Bolts (No. Req'd.)	Mass (7)	End Plug Desig. R	Taconite (6) Seal Desig. nation						
								A	B	C	D	Max.	Min.				F	H	K	L	mm	mm	
36.51	SAF 22609	SAF 609	22309 K	120 000 27 000	SNW 109	LER 17	SR 11-9	69.8	244.5	69.8	25.4	200.0	187.3	—	134.9	32.5	108.0	(2)-5/8	7.70 17.0	33.3	EPR 3	85.7	TER 17
42.86	SAF 22610	SAF 610	22310 K	153 000 34 000	SNW 110	LER 20	SR 0-10	76.2	269.9	69.8	28.6	228.6	196.8	—	147.6	34.9	117.5	(2)-5/8	10.0 22.0	36.5	EPR 4	95.2	TER 20
49.21	SAF 22611(5)	SAF 611	22311 K	173 000 38 000	SNW 111	LER 24	SR 13-11	82.6	279.4	79.4	30.2	241.3	206.4	50.8	157.2	36.5	123.8	(2)-5/8, (4)-1/2	12.0 27.0	38.1	EPR 5	98.5	TER 24
55.56	SAF 22613(5)	SAF 613	22313 K	220 000 49 000	SNW 113	LER 32	SR 16-13	88.9	330.2	88.9	31.8	279.4	244.5	54.0	176.2	35.7	136.5	(2)-3/4, (4)-5/8	17.5 39.0	42.9	EPR 7	104.8	TER 32
61.91	SAF 22615(5)	SAF 615	22315 K	300 000 67 000	SNW 115	LER 37	SR 18-15	101.6	349.2	98.4	41.3	295.3	263.5	54.0	196.8	40.5	158.8	(2)-3/4, (4)-5/8	25.0 55.0	47.6	EPR 7	110.3	TER 37
68.26	SAF 22616(5)	SAF 616	22316 K	325 000 73 500	SNW 116	LER 44	SR 19-16	108.0	362.0	98.4	44.4	320.7	268.9	54.0	209.6	42.9	165.1	(2)-3/4, (4)-5/8	30.0 66.0	49.2	EPR 8	116.7	TER 44
74.61	SAF 22617(5)	SAF 617	22317 K	365 000 83 000	SNW 117	LER 184	SR 20-17	114.3	387.4	111.1	44.4	333.4	295.3	60.3	222.2	44.4	171.4	(2)-7/8, (4)-3/4	39.5 87.0	52.4	EPR 10	115.9	TER 184
80.96	SAF 22618	SAF 618	22318 K	415 000 93 000	SNW 118	LER 188	SR 21-18	120.6	393.7	111.1	50.8	342.9	304.8	57.2	235.0	47.6	174.6	(4)-3/4	44.0 97.0	55.6	EPR 11	115.9	TER 188
87.31	SAF 22620	SAF 620	22320 K	530 000 118 000	SNW 120	LER 102	SR 24-20	133.4	419.1	120.6	54.0	368.3	336.6	69.8	260.4	51.6	187.3	(4)-3/4	56.5 125	61.9	EPR 12	127.0	TER 102
100.01	SAF 22622	SAF 622	22322 K	630 000 140 000	SNW 122	LER 109	SR 0-22	152.4	466.7	130.2	60.3	406.4	371.5	82.6	292.1	61.1	203.2	(4)-7/8	75.0 165	66.7	EPR 13	134.9	TER 109

106.36	SAF 22624	SAF 624	22324 K	735 000 166 000	SNW 124	LER 113	SR 0-24	160.3	539.8	158.8	63.5	463.6	431.8	95.2	317.5	60.3	212.7	(4)-1	100 225	71.4	EPR 14	139.7	TER 113
112.71	SAF 22626	SAF 626	22326 K	850 000 190 000	SNW 126	LER 117	SR 0-26	169.9	558.8	158.8	66.7	489.0	441.3	95.2	338.1	61.9	222.2	(4)-1	120 265	76.2	EPR 15	144.5	TER 117
125.41	SAF 22628	SAF 628	22328 K	980 000 220 000	SNW 128	LER 122	SR 0-28	179.4	628.6	171.4	69.8	549.3	492.1	108.0	360.4	65.1	244.5	(4)-1	150 330	82.6	EPR 27	154.0	TER 122
131.76	SAF 22630	SAF 630	22330 K	1 100 000 245 000	SNW 130	LER 125	SR 36-30	190.5	679.4	181.0	76.2	600.1	530.2	117.5	377.8	66.7	247.6	(4)-1	170 375	87.3	EPR 16	158.8	TER 125
138.11	SAF 22632	SAF 632	22332 K	1 200 000 270 000	SNW 132	LER 130	SR 38-32	200.0	711.2	190.5	79.4	619.1	549.3	114.3	398.5	68.3	273.0	4-1 <sup>1</sup> / <sub>4</sub>	195 430	92.1	EPR 16	169.9	TER 130
150.81	SAF 22634	SAF 634	22334 K	1 340 000 305 000	SNW 134	LER 140	SR 40-34	209.6	749.3	203.2	85.7	635.0	571.5	127.0	419.1	69.8	285.8	4-1 <sup>1</sup> / <sub>4</sub>	235 515	95.2	EPR 18	176.2	TER 140
176.21	SAF 22638	SAF 638	22338 K	1 630 000 360 000	SNW 138	LER 155	SR 44-38	241.3	831.8	222.2	95.2	708.0	628.6	133.4	473.1	85.7	304.8	4-1 <sup>1</sup> / <sub>2</sub>	320 700	103.2	EPR 20	185.7	TER 155